The Ballad Of Samuel Slater

Where You Belong: A Song Cycle for Belper Artist: Coope Boyes & Simpson Written by Jim Boyes First released 1999 in the UK

Oh, I was raised at Holyhouse, in Blackbrook I was born Near Belper Town in Derbyshire, I learned to sow the corn I quickly gained the labourer's skills, and the sun upon me shone For my father found water for the mills, And the land to build them on

But then when I was fourteen years' apprentice, I was bound To Jedidiah Strutt, whose fame had grown the country round, To build machines and see the way those might be mills were o'er But Father died in tragedy, Ere first that I be gone

T'was then I lived in my Master's house Like an adopted son And prove my worth in the cotton trade With the work that I had done

So when the Milford Mills were built I had to supervise, And all details and processes I quickly memorized I'd read in the Philadelphia News, and I'd heard of the great Tom Paine I knew that the Belper and Milford Mills would never be built again

Rich bounties lay across the sea, where cotton was spun by hand To recreate an industry in a far-off distant land Now plans and patents were just like gold, and guarded jealously But even the closest of control can't fathom the memory

Disguised as a farm labourer, my indentures to my chest, I boarded a ship on the London Quay and set sail for the West Dear Mother, as you read this note, I'm journeying far away On a sailing ship on the raging main, Bound for America

Oh, don't you worry, Mother dear, For I am safe and well And fortune will shine, Mother, have no fear, Your loving son Samuel.

After six months working in New York, A message I received There was cotton spinning in Providence, I hastened there with speed T'was there I met Almy, Brown, and with them I did agree When the new machines had proved their worth, some profit would come to me

I married a blacksmith's daughter fair in Portucket, where I did stay Her father helped make the machines, which earned us both our pay For many years we laboured on, and so our skill was grown, And in 1798 we branched out on our own Through good times and bad, the mill still grew, and the history books all say That early American industry was made the Slater way The Slater way was gruff but fair, as the workers would testify Bought food and shelter and schools were there in plentiful supply

And though I made enormous wealth from those I did employ, I worked as hard as them myself, those comforts to enjoy Through all my life I saw the plight of the hungry and the poor, And I helped those who would help themselves when they came to my door I spoke out against slavery and forever would agree The rights of all the populace, freedom and equality